

ABS-GF

COMPOSITES FOR FDM 3D PRINTING



MATERIAL NAME

ABS-GF

COLOR

White

PROCESS

FDM

PRODUCT DESCRIPTION

ABS-GF is a glass fiber reinforced ABS material, which has higher rigidity, bending strength and dimensional stability than ordinary ABS. It is suitable for engineering shells, brackets, fixtures, ornaments, accessories, and figures.

TYPICAL APPLICATIONS

- Functional prototype testing
- End-use plastic parts
- Assembly testing
- Mounting brackets

PRODUCT SAFETY

Thermoplastic printed parts should be handled according to normal workshop safety practices. Avoid high heat, open flames, and inhalation of fumes generated during post-processing or overheating.

PRODUCT DELIVERY & WAREHOUSING

- STORAGE**
Store parts in a dry, cool, and clean environment away from direct sunlight and high heat. Keep the material sealed before processing.
- TRANSPORTATION**
Pack parts securely to prevent warping, scratching, and impact. Protect from moisture and temperature swings during transit.

PROPERTIES OF PRINTED MATERIAL

Properties	Test Method	Value
Density (g/cm3)	ISO 1183	1.01 g/cm3
Water Absorption (%)	ISO 62	0.2%
Hardness	ISO 868	Shore D 80
Tensile strength (MPa)	ISO 527	55±5 MPa
Elongation at break	ISO 527	10±2%
Flexural strength (MPa)	ISO 178	85±5 MPa
Flexural modulus (MPa)	ISO 178	3300±500 MPa
Heat deflection temperature @ 0.45 MPa (deg C)	ISO 75	HDT @ 0.45 MPa: 100±5 deg C
Impact strength notched	ISO 180	6±2 KJ/m²; ISO 180 (Izod)

Tips: Want to explore a wider range of materials? Check out <https://www.unionfab.com/materials>